

000350



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-579-015
Job Sheet 170754



Part No: D205-579-015

Job Qty: 3 ea

Part Name: Dual Battery Rack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/19/18

Job Tracking No:

Due Date: 2/14/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 9 IPP Rev:B As per Rev B 06-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		2/14/18	0.00	0.00	Start Up Stores/Pkg-1		FEB 01 2018
105	Packaging	3 pcs		2/14/18	0.00	0.00	Packaging1-2		FEB 22 2018
110	QC	3 pcs		2/14/18	0.00	0.00	QC4		9-80
115	DC	3 pcs		2/14/18	0.00	0.00	DC		
120	Packaging	3 pcs		2/14/18	0.00	0.00	Packaging3-1		
130	QC21-FG	3 Ea		2/14/18	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile & type labels per PPP205-579-015 CHG002

Descriptions: 120 - Identify and pack for shipping as per PPPD205-579-015 Location: FG017

FEB 23 2018

DAS
21
9-80

FG017

DART
AEROSPACE
S037897

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Dual Battery Rack

PART NO: D205-579-015

Original Serial #: S037897

Revision:

Operation:

Change No:

Start up Operation 02/01/18
CHG002

Job No: 170754

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2121	Clamp Assembly	12 Ea (4 ea)	90-Start up Operation	
D3247-1	Angle	12 Ea (4 ea)	90-Start up Operation	
D3249-1	Top	3 Ea (1 ea)	90-Start up Operation	
D3250-1	Back	3 Ea (1 ea)	90-Start up Operation	
D3251-041	Centre Divider	3 Ea (1 ea)	90-Start up Operation	
D3252-1	Large Shelf	3 Ea (1 ea)	90-Start up Operation	
D3253-1	Small Shelf	3 Ea (1 ea)	90-Start up Operation	
D3254-041	Side LH	3 Ea (1 ea)	90-Start up Operation	
D3254-2	Side RH	3 Ea (1 ea)	90-Start up Operation	
D3261-1	Battery Case Tray	3 Ea (1 ea)	90-Start up Operation	
MS20470AD4-5	Rivet, Universal Head	636 Ea (212 ea)	90-Start up Operation	
MS20470AD4-7	Rivet, Universal Head	51 Ea (17 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2121	12	4	0
	D3247-1 5024386	12	12	0
	D3249-1 5037890	3	5	0
	D3250-1 5037889	3	6	0
	D3251-041	3	6	0
	D3252-1 5037885	3	6	0
	D3253-1 5037882	3	6	0
	D3254-041	3	6	0
	D3254-2	3	6	0
	D3261-1	3	6	0
	MS20470AD4-5 5037850	636	2,528	0
	MS20470AD4-7 5037822	51	1,349	0

Part Specifications

Specifications could not be found.

Plex 1/26/18 12:56 PM dart.quirion.sonia

D3261-1 5036746 London
 D3254-2 x3 5044622
 D3251-041 x3 5044620
 D3251-041 x3 5044619
 D2121 x12 5022760 x4
 5041431 x8



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Master Unit 000350

Tel (613) 632-5200

Containers on Master Unit 000350				
Serial No	Part No	Customer Part No	Status	Quantity
S024386	D3247-1		Allocated	0
S037890	D3249-1		Allocated	0
S037889	D3250-1		Allocated	0
S037885	D3252-1		Allocated	0
S037882	D3253-1		Allocated	0
S037850	MS20470AD4-5		Allocated	212000
S037822	MS20470AD4-7		Allocated	170000

D2121 5022760x4 12x
5041431x8

D3241.1 5036746 3x

D3251-041 x 3 5044619

D3254-041x3 5044620

D3254.2 x 3 5044622

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET

$$\begin{array}{r} 212 \\ 3 \\ \hline 636 \end{array}$$

$$\begin{array}{r} 2 \\ 17 \\ 3 \\ \hline 61 \end{array}$$

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Revision: B

Date: 06.02.08